



HANSON RIVET

& SUPPLY CO.
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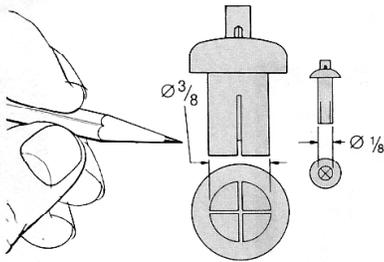
www.hansonrivet.com



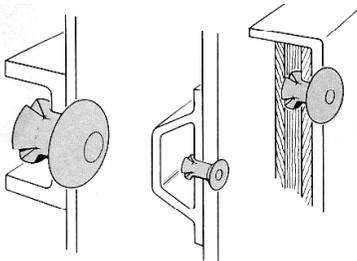
DRIVE RIVETS



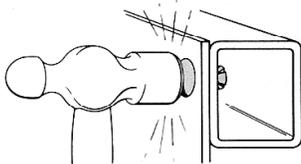
**USE SOUTHCO®
EASY-TO-INSTALL
DRIVE RIVETS FOR
BIG JOBS - LITTLE
JOBS
and
everything in between**



1. Need the biggest (or the smallest) drive rivets made? Hanson has them on the shelf. Plus plenty in between ... from 1/8" to 3/8" diameter. Only Hanson stocks all of these sizes.



2. Hanson's selection enables you to cope with numerous fastening problems involving tubes, extrusions, odd-shaped housings, and wood panels - thick or thin.



3. Drive riveting is fast - so fast that it's often used in place of nuts and bolts. No special tools or power needed. Not even for 5/16" or 3/8" diameters. An ordinary hammer will drive a Southco rivet home.



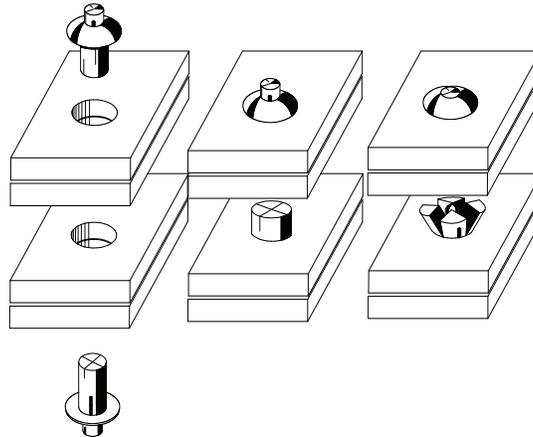
With a hammer ...

Just insert the rivet, hit the pin. One man, working from one side of the job sets rivets easily and quickly in blind or open applications. Once you drive the pin, the job is done. Sheets are pulled tightly together, and you get a smooth finished head without secondary operations.



With standard pneumatic tools

Any small, lightweight pneumatic riveting hammer can be used in a production line for the installation of Southco Drive Rivets. Two or three blows of the bit are enough to drive the pin easily and quickly. Blind riveting in high production becomes a comparatively effortless operation.

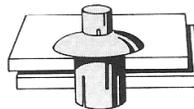


1. DRILL A HOLE

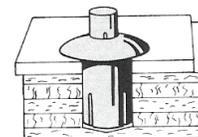
RIVET DIAMETER	1/8	5/32	3/16	1/4	5/16	3/8	1/2
DRILL SIZE	30	20	11	F	P	W	.515
HOLE DIA.	.128	.161	.191	.257	.323	.386	

2. INSERT A RIVET

Seat head firmly against outer surface.



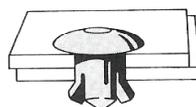
IN METAL



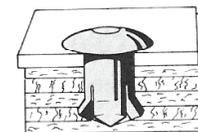
IN WOOD

3. HIT THE PIN

Drive pin flush with rivet head.



Expanding prongs clinch sheets tightly, eliminating gaps.



Metal and wood pulled tightly together. Nothing protrudes through wood.

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