



HANSON RIVET

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See pages D42-D47 for installation tools

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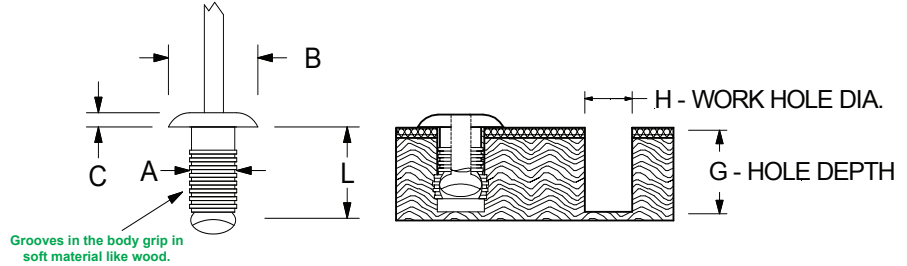
www.hansonrivet.com



"METAL TO WOOD" BLIND RIVETS



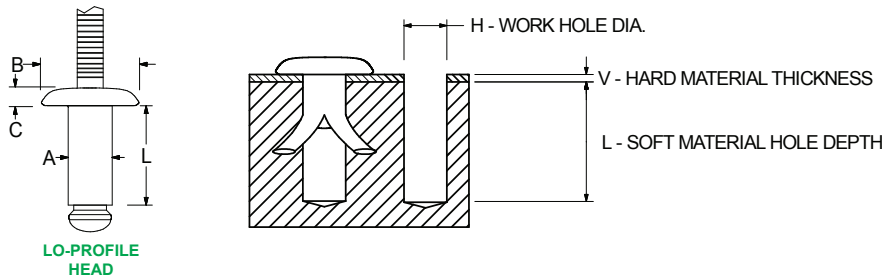
Groove Rivets are designed to fasten hard materials to soft materials. For example metal to wood. They are typically used in blind (non-drilled-through) holes.



GROOVE RIVETS

RIVET MATERIAL MANDREL MATERIAL	HEAD STYLE	PART NUMBER	POP®	BODY DIAMETER "A"	WORK HOLE DIAMETER "H"	SUGGESTED BLIND HOLE DEPTH "G"	BODY LENGTH (MAX.) "L"	HEAD DIAMETER (NOM.) "B"	HEAD HEIGHT (MAX.) "C"	TYPICAL ULTIMATE STRENGTHS IN LBS. (SEE NOTE)	
										SHEAR	TENSILE
<p>ALUMINUM RIVET PLAIN FINISH</p> <p>STEEL MANDREL</p>	DOME HEAD	PASG408	TASD48BS	.130	.138	.414	.384	.256	.040	NOT RATED	NOT RATED
		PASG506	TASD56BS	.161	.169	.367	.344	.315	.050		
		PASG510	TASD510BS			.508	.482				
		PASG604	TASD64BS	.197	.205	.343	.305	.374	.050		
		PASG608	TASD68BS			.477	.443				
		PASG610	TASD610BS			.560	.502				
PASG612	TASD612BS			.623	.581						
PASG625	TASD625BS			1.055	1.014						

T-Lok Rivets are designed to fasten hard materials to soft materials, for example metal to wood. They are typically used in blind (non-drilled-through) holes.



T-LOK® BLIND RIVET

RIVET MATERIAL MANDREL MATERIAL	HEAD STYLE	Avdel®	FINISH	BODY DIAMETER "A"	WORK HOLE DIAMETER "H"	HARD MATERIAL THICKNESS "V"		SOFT MATERIAL HOLE DEPTH "L" MIN.		HEAD DIAMETER (NOM.) "B"	HEAD HEIGHT (MAX.) "C"	TYPICAL ULTIMATE PULL-OUT STRENGTHS IN LBS. (SEE NOTE)
						MIN	MAX	FOR "V" MIN	FOR "V" MAX			
<p>STEEL RIVET</p> <p>STEEL MANDREL</p>	LO-PROFILE HEAD	OBM01-00512 OBM01-00520	YELLOW ZINC	.162/.169	.169/.174	.010	.050	.400	.360	.311	.051	160
						.010	.300	.650	.360			
		OBM01-00614 OBM01-00620	.178/.187	.187/.193	.010	.120	.480	.370	.394	.081	220	
					.010	.300	.660	.370				
OBM04-00512 OBM04-00520	CLEAR ZINC	.162/.169	.169/.174	.010	.050	.400	.360	.311	.051	160		
				.010	.300	.650	.360					
OBM04-00614 OBM04-00620	.178/.187	.187/.193	.010	.120	.480	.370	.394	.081	220			
			.010	.300	.660	.370						

NOTE: Values for typical ultimate strengths are a guide only and may vary greatly depending upon the application.