



**HANSON RIVET**

**& SUPPLY CO.**

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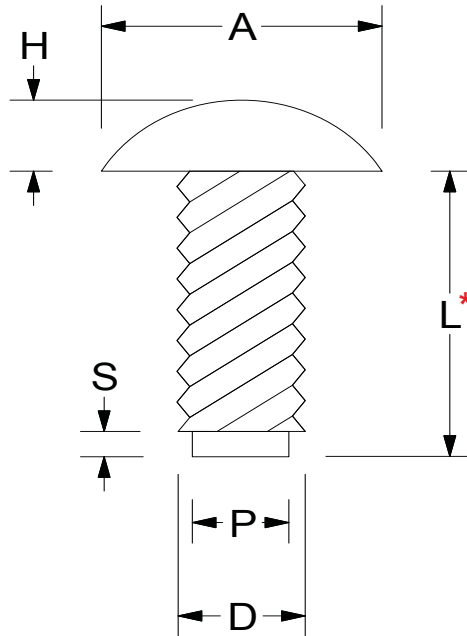
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[www.hansonrivet.com](http://www.hansonrivet.com)



# DRIVE SCREWS



BASIC PART NUMBER FOR HARDENED STEEL ZINC FINISH <small>*ADD LENGTH "L" IN 16THS OF AN INCH</small>	BASIC PART NUMBER FOR 300 STAINLESS STEEL <small>*ADD LENGTH "L" IN 16THS OF AN INCH</small>	NOMINAL DRIVE SCREW SIZE	RECOMMENDED WORK HOLE SIZE		NUMBER OF THREADS	OUTSIDE DIAMETER "D"		HEAD DIAMETER "A"		HEAD HEIGHT "H"		PILOT DIAMETER "P"	
			HOLE DIAMETER	DRILL SIZE NUMBER		MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX
DS-000*	DSS-00*	00	.052	55	6	.057	.060	.090	.099	.026	.034	.046	.049
DS-00*	DSS-00*	0	.067	51	6	.072	.075	.118	.127	.041	.049	.060	.063
DS-02*	DSS-02*	2	.086	44	8	.097	.100	.146	.162	.059	.069	.080	.083
DS-04*	DSS-04*	4	.104	37	7	.112	.116	.193	.211	.075	.086	.092	.096
DS-06*	DSS-06*	6	.120	31	7	.136	.140	.240	.260	.091	.103	.112	.116
DS-07*	DSS-07*	7	.136	29	8	.150	.154	.264	.285	.099	.111	.122	.126
DS-08*	DSS-08*	8	.144	27	8	.162	.167	.287	.309	.107	.120	.132	.136
DS-10*	DSS-10*	10	.161	20	8	.177	.182	.334	.359	.123	.137	.146	.150
DS-12*	DSS-12*	12	.191	11	8	.206	.212	.382	.408	.139	.153	.173	.177
DS-14*	DSS-14*	14	.221	2	9	.236	.242	.429	.457	.155	.170	.198	.202
DS-31*	DSS-31*	5/16	.295	M	11	.309	.315	.557	.590	.198	.216	.267	.272
DS-37*	DSS-37*	3/8	.358	T	12	.371	.378	.670	.708	.237	.256	.329	.334

NOMINAL DRIVE SCREW LENGTH "L"	2/16	3/16	4/16	5/16	6/16	8/16	10/16	12/16	1" and longer
PILOT LENGTH "S"	.047	.047	.047	.047	.062	.062	.078	.078	.125

**\*(Example Part #: DS-0605 for #6 x 5/16 Steel, Zinc Finish)**

Other Materials and Finishes available.